

1511 Hancel Parkway, M.

Mooresville, IN 46158

317-837-2444

Aftermarket Exhaust Clearance Kit for LCB-FT01 1999-2004 F-150 Lightning (LCB-FT02)

Some aftermarket exhaust systems don't play well with the rear cross bar on our Lightning stiffening systems. If yours is one of them, teach it some manners by installing this spacer kit. It provides an additional 1" of clearance between the rear crossbar and the exhaust, allowing room for most all aftermarket systems.

Kit Includes:

(2) 1" Rectangular Spacers

Rear Braces

(2) 1" Standoffs

- (2) ½"-13x4.5" Hex Cap Screws
- (4) ½"-13x2.5" Hex Cap Screws

Required Tools: Basic hand tools **Install Time:** Approximately 1/2hr.

Installation:

- 1) Raise rear of vehicle and place jack stands under axle housing to gain access to the crossbrace section of Stiffening System.
- 2) Remove the six bolts securing crossbar in place.
- 3) Place crossbar back into position and loosely fasten into place using supplied standoffs, ½"-13x4.5" bolts and existing nut plates / washers.
- 4) Insert rectangular spacers as shown, fasten with supplied $\frac{1}{2}$ "-13x2.5" bolts and existing nuts / washers.



